

1050074 | HSS STEAM multi-application machine tap - M MF - ISO529 - B shape (GUN) - Rear conicity TECHNIC (Plastic sleeve)

High performance tap for steel, stainless steel, cast iron, and plastics, especially adapted for through-cutting taps, thanks to its Gun nose and rear conicity.





- **Especially for multiple applications**
- Stainless steel, steels and cast irons
- Especially for through-tapping
- Precise and long-lasting thread tapping
- Made in Spain
- High-speed steel
- Rear conicity
- GUN entry

Machine





















Cast iron

Features























Properties and benefits

- 🕂 High speed steel: grade of steel especially designed for cutting tools. 🗢 Enables the simple and precise tapping of hard materials, stainless steels, steels, and cast irons.
- Rear conicity: reduced geometry of the threaded section at the end of the flute, designed to reduce cutting effort and the risk of jamming. Reduces the torque required for tapping, limits the risk of jamming, and increases the ease and precision of your work.
- Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. \circ Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L I I4	I5 QTY	PCB
1050074030050	3221910079659	М	3	0.5	ISO 529	2,50	48 11	1	1
1050074040070	3221910079666	М	4	0.7	ISO 529	3,30	53 13	1	1
1050074050080	3221910079673	М	5	0.8	ISO 529	4,20	58 16	1	1
1050074060100	3221910079680	М	6	1	ISO 529	5,00	66 19	1	1
1050074080125	3221910079703	М	8	1.25	ISO 529	6,80	72 22	1	1
1050074100150	3221910079710	М	10	1.5	ISO 529	8,50	80 24	1	1
1050074120175	3221910079727	М	12	1.75	ISO 529	10.20	89 29	1	1