

5020034 | Roll forged HSS metal drill bit - Long series - Cylindrical shank ACCESS (Plastic sleeve)

Rolled drill bit for deep and through-drilling, for occasional use.



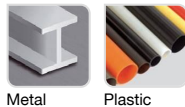
- Especially for soft steels and plastics
- Deep drilling
- Economical drill bit

- Conventional point
- Cylindrical shank
- 30° type N flute
- High-speed steel
- 118° tip

Machine



Application



Features



Properties and benefits

- + Conventional grinding: with a standard point sharpening ➡ Simple and robust, for versatile use. Enables good hole precision and wear resistance.
- + Cylindrical shank: the diameter of the shank is equal to the diameter of the tip. ➡ Enables versatile use on portable electrical tools and CNC machine tools.
- + 30° type N flute: normal flute profile with a 30° helix angle. ➡ Suitable for general use. Provides good rigidity to the tool, as well as excellent drilling precision.
- + High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm²
- + 118° tip: 118° tip angle for the sharpening of the drill bit. ➡ Suitable for general use in materials with long shavings. Enables the rapid attack of the material and simple centring.



| Code | EAN | Ø | d2/CM | L | I | lu | QTY | PCB |
|-------------|---------------|-----|-------|-----|-----|-----|-----|-----|
| 50200340200 | 3221910555955 | 2 | 2 | 85 | 56 | 56 | 1 | 1 |
| 50200340250 | 3221910555962 | 2.5 | 2.5 | 95 | 62 | 62 | 1 | 1 |
| 50200340300 | 3221910555979 | 3 | 3 | 100 | 66 | 66 | 1 | 1 |
| 50200340350 | 3221910555986 | 3.5 | 3.5 | 112 | 73 | 73 | 1 | 1 |
| 50200340400 | 3221910555993 | 4 | 4 | 119 | 78 | 78 | 1 | 1 |
| 50200340450 | 3221910556006 | 4.5 | 4.5 | 126 | 82 | 82 | 1 | 1 |
| 50200340500 | 3221910556013 | 5 | 5 | 132 | 87 | 87 | 1 | 1 |
| 50200340550 | 3221910556020 | 5.5 | 5.5 | 139 | 91 | 91 | 1 | 1 |
| 50200340600 | 3221910556037 | 6 | 6 | 139 | 91 | 91 | 1 | 1 |
| 50200340800 | 3221910556051 | 8 | 8 | 165 | 109 | 109 | 1 | 1 |
| 50200341000 | 3221910556068 | 10 | 10 | 184 | 121 | 121 | 1 | 1 |
| 50200341200 | 3221910556075 | 12 | 12 | 205 | 134 | 134 | 1 | 1 |