

1143872 | HSS step drill bit -TiAlN coated TivolyNorm -Helical -Split point -Tri-flat shank

High-performance drill bit for incredibly fast and intensive drilling of high-strength steels, thanks to its geometry and its TiAlN coating.



- Especially for fine high-strength steel sheets
- Maximum long life
- Incredibly fast drilling
- Optimal chip removal
- Anti-rotation attachment

- Automatic centring
- TiAlN coating
- Tri-flat shank
- High-speed steel



Machine



Application



Features



Properties and benefits

- + Split-point grinding:reduction of the drill tip. ➡ Enables the simple self-centring of the drill bit on the smoothest of surfaces. Significantly reduces the required axial load.
- + TiAlN coating: TiAlN base, thickness 2/4µm, hardness 3000HV, coefficient of friction 0.4, heat resistance 900°C. ➡ Thermal shield. Allows you to increase service life, cutting speed, and progress. Reduces the axial load. Versatile uses.
- + Tri-flat shank: cylindrical shank with 3x 120° flats, for 3-piece drill chucks. ➡ Enables maximum torque transmission Prevents the roation of the bit in the chuck. Specially adapted for through-drilling.
- + High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm²

Sets



3 TiAlN coated HSS step drill bits Ø 4 to 30 mm

3 TiAlN coated HSS step drill bits Ø 4 to 37 mm

Related products



70% biodegradable cutting oil (50 ml)



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Item number M3	EAN (13 digits)	M3	Drill diameter Ø	Drill diameter d3	Handle diameter or CM	Total length	Trimmed length
11438720412	3221910223083		12	4	6	65	42
11438720420	3221910223090		20	4	8	75	52
11438720430	3221910223106		30	4	10	100	77
11438720637	3221910223113		37	6	10	100	77