

## 1145724 | Fully ground HSS cobalt metal drill bit - Reduced shank - DIN338 - h8 - Tivoly Smart Point Sharpening **PREMIUM (Hanging tube)**

High performance drill bit for progressive and intensive drilling of stainless steels, aluminium, plastics and composites, wood, suitable for complex surfaces and for use in portable power tools.





- Progressive drilling at entry and exit
- Burr-free drilling
- Allows the enlargement of existing holes
- No slipping on curved surfaces
- Minimum vibrations
- Automatic centring
- Reduced shank
- Tri-flat shank
- 5% cobalt HSS



## Machine





## Application











**Features** 





















## **Properties and benefits**

- Split-point grinding:reduction of the drill tip. Denables the simple self-centring of the drill bit on the smoothest of surfaces. Significantly reduces the requried axial load.
- Reduced shank: shank diameter reduced to a diameter of less than 12 mm. Enables the mounting of large-diameter drill bits onto 12
- Tri-flat shank: cylindrical shank with 3x 120° flats, for 3-piece drill chucks. December Enables maximum torque transmission Prevents the rotation of the bit in the chuck. Specially adapted for through-holes.
- 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) 🌣 For general use in metals up to 1200 N/mm<sup>2</sup>.



Code	EAN	Ø	d2/CM	L	I	lu QTY	PCB
11457241400	3221912375797	14	12	169	108	1	1
11457241500	3221912375827	15	12	169	114	1	1
11457241600	3221912375834	16	12	178	120	1	1
11457241700	3221912375841	17	12	184	125	1	1
11457241800	3221912375858	18	12	191	130	1	1
11457241900	3221912375865	19	12	198	135	1	1
11457242000	3221912375872	20	12	205	140	1	1