

Set of roll forged drill bits, less than 6.5 mm, for the occasional drilling of soft metals.



- Especially for soft steels and plastics
- Economical drill bit

- Conventional point
- Cylindrical shank
- 30° type N flute
- High-speed steel
- 118° tip

Ø 1.5 - 2 - 2.5 - 3 - 3.3 - 3.5 - 4 - 4.2 - 4.5 - 5 - 5.5 - 6 - 6.5 mm Plastic Case

### Machine



### Application



O3-PLASTICS

### Features



### Properties and benefits

- + Conventional grinding: with a standard point sharpening ➡ Simple and robust, for versatile use. Enables good hole precision and wear resistance.
- + Cylindrical shank: the diameter of the shank is equal to the diameter of the tip. ➡ Enables versatile use on portable electrical tools and CNC machine tools.
- + 30° type N flute: normal flute profile with a 30° helix angle. ➡ Suitable for general use. Provides good rigidity to the tool, as well as excellent drilling precision.
- + High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm<sup>2</sup>
- + 118° tip: 118° tip angle for the sharpening of the drill bit. ➡ Suitable for general use in materials with long shavings. Enables the rapid attach of the material and simple centring.

### Données de gestion :

PCB : 1 / Kilogram. : 0,143 / Dimensions : 0160x0095x0017 mm / EAN : 3221910018047