

# 50200170011 | 15 pieces - 14 roll forged TiN coated HSS metal drill bits, Ø 1.5 to 6.5 mm by 1/2 + 1 drill burr

Set of rolled TiN drill bits up to 6.5 mm, with a drill burr for chamfering, for the occasional drilling of soft metals.



- Especially for soft steels and plastics
- Economical drill bit
- Conventional point
- Cylindrical shank
- 30° type N flute
- High-speed steel
- 118° tip

14 drill bits Ø 1.5 - 2 - 2.5 - 3 - 3.2 - 3.5 - 4 - 4.5 - 4.8 - 5 - 5.5 - 6 - 6.5 mm + 1 drill burr Blister



#### Machine

#### Application









### **Features**





















## **Properties and benefits**

- Conventional grinding: with a standard point sharpening Simple and robust, for versatile use. Enables good hole precision and wear
- Cylindrical shank: the diameter of the shank is equal to the diameter of the tip. 2 Enables versatile use on portable electrical tools and CNC machine tools.
- 30° type N flute: normal flute profile with a 30° helix angle. Suitable for general use. Provides good rigidity to the tool, as well as excellent drilling precision.
- High-speed steel: HSS substrate ♥ For general use in steels and cast irons up to 950 N/mm²
- 118° tip: 118° tip angle for the sharpening of the drill bit. Suitable for general use in materials with long shavings. Enables the rapid attach of the material and simple centring.

## Données de gestion :

PCB: 1 / Kilogram.: 0,118 / Dimensions: 0180x0130x0012 mm / EAN: 3221910847913